

Incorporation of LCA into the Systematic Synthesis of Wastewater Treatment Plants

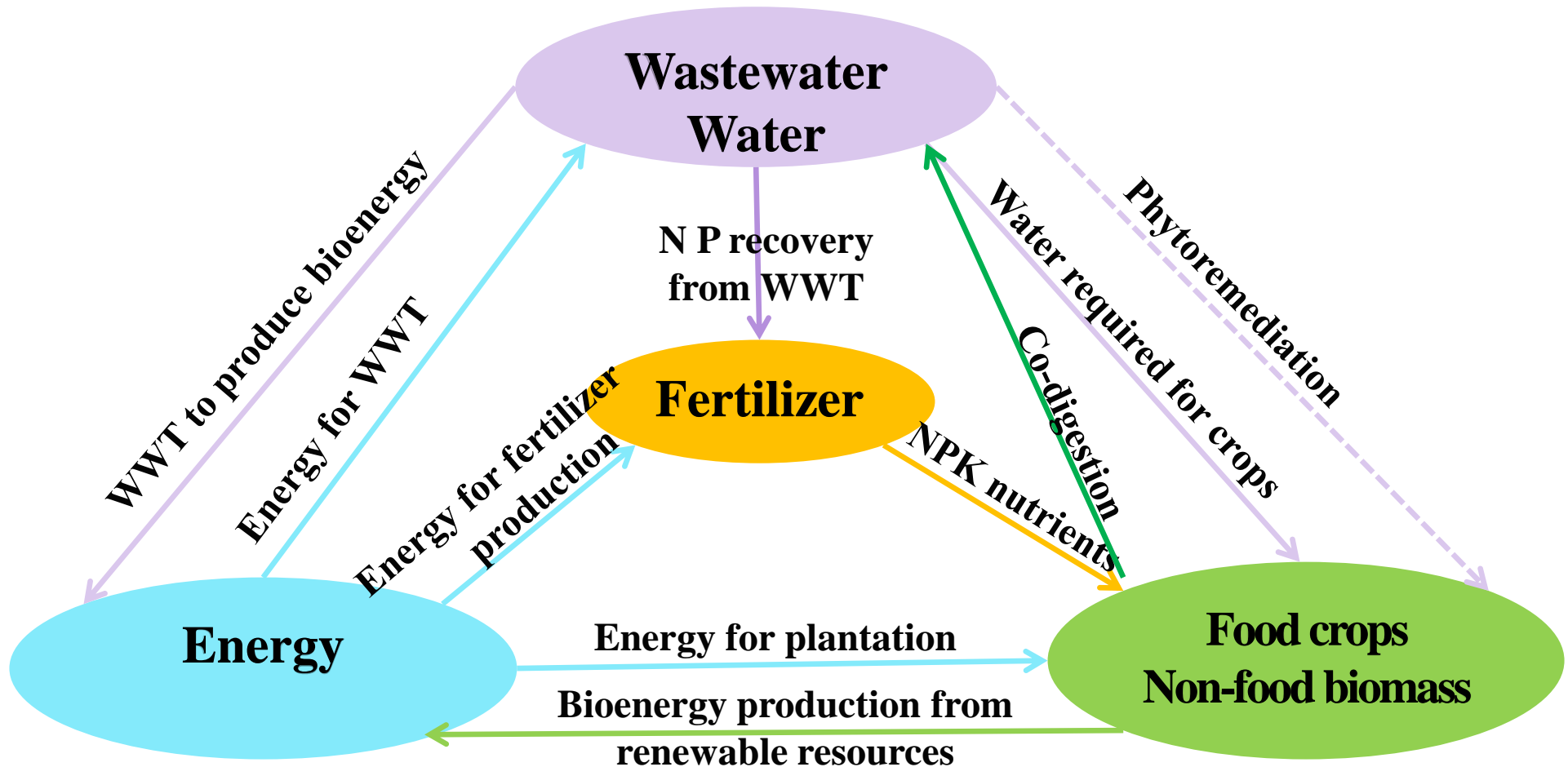
C. Puchongkawarin, Y. Vaupel, M. Guo, N. Shah , D. C. Stuckey , B. Chachuat*

Department of Chemical Engineering

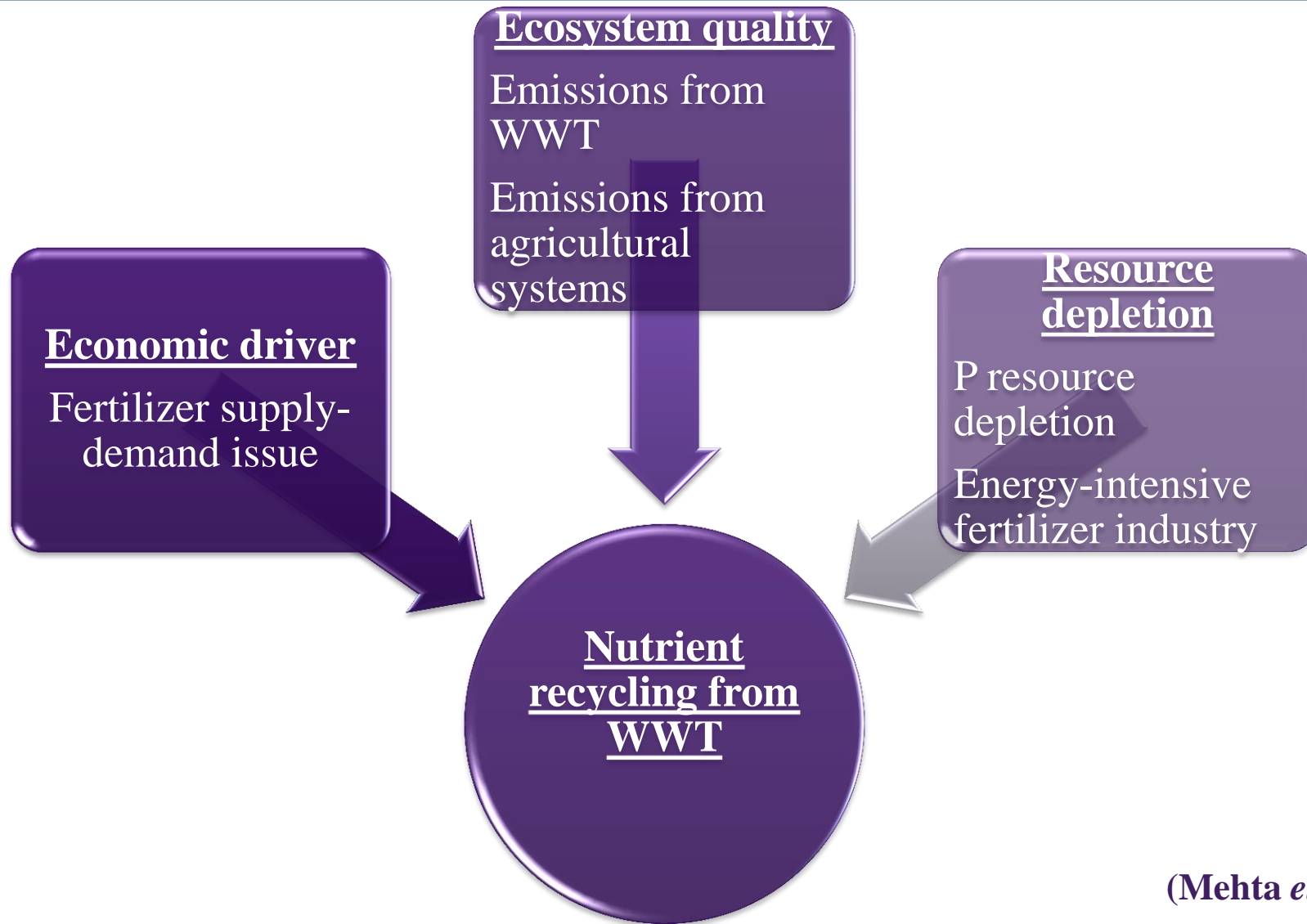
Imperial College London

***b.chachuat@imperial.ac.uk**

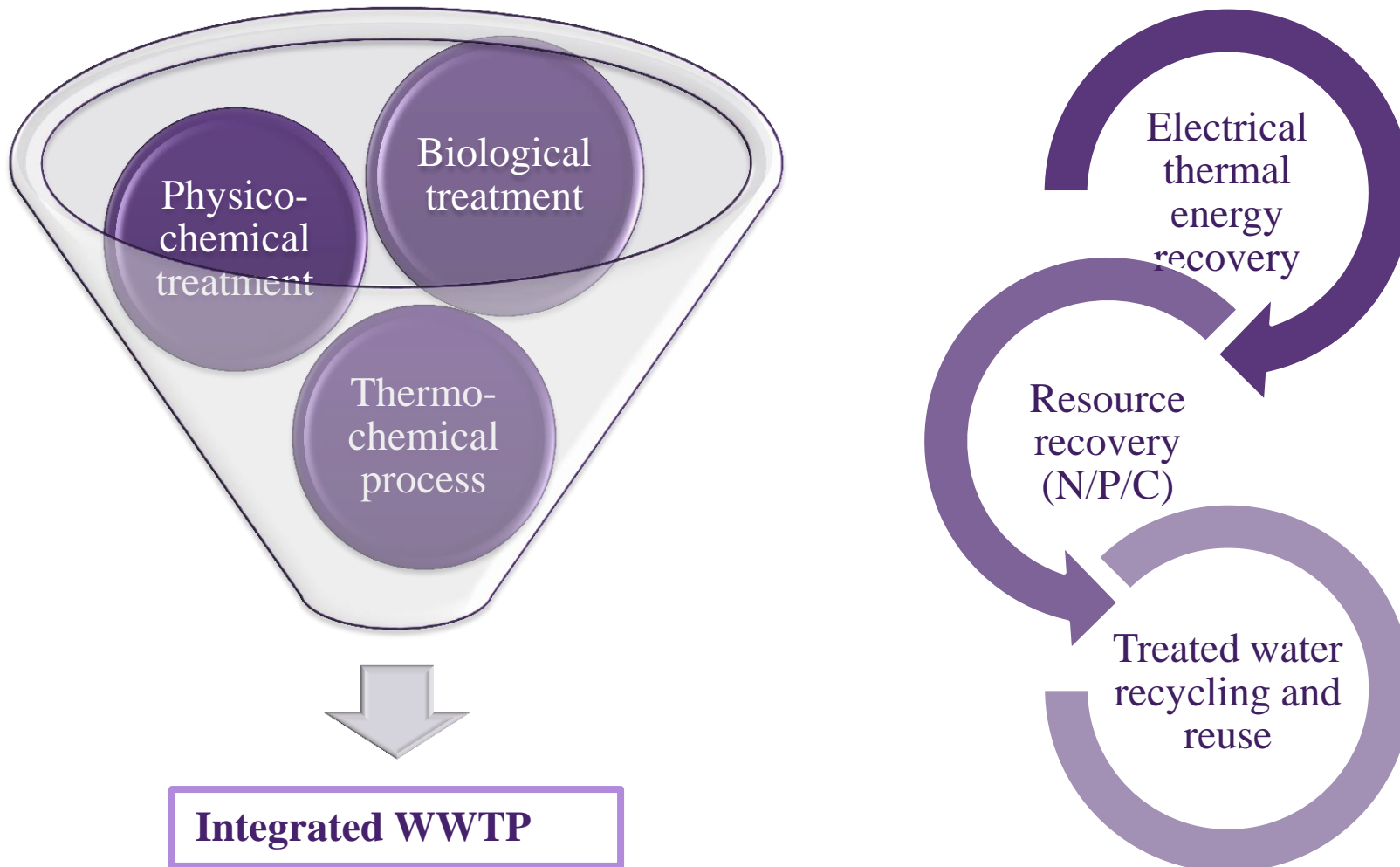
Water, energy and food security nexus



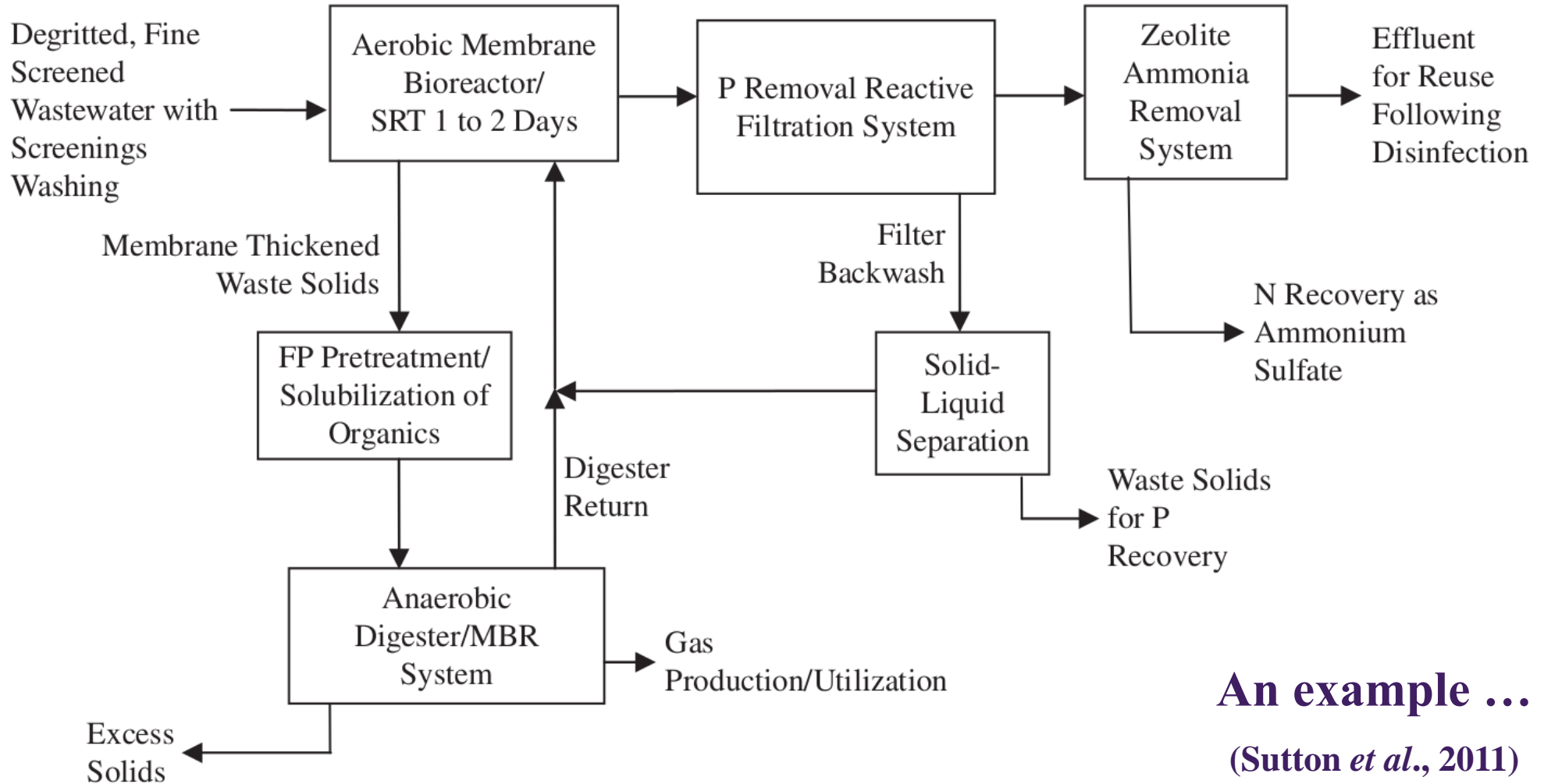
Why nutrient recovery from wastewater treatment (WWT)?



An integrated WWT concept



An integrated WWT concept



An example ...

(Sutton *et al.*, 2011)

Wastewater treatment plant (WWTP) synthesis

- A range of promising treatment & recovery technologies
- A number of possible interconnections
- Trade-offs - economic viability vs. environmental objectives



Calls for a systems approach

What is Life Cycle Assessment (LCA)?

Phase 1 - LCA goal & scope

- Functional unit
- System boundary
- Impact categories
- Allocation approach

Phase 2- LCI analysis

- LCA data (energy and resource flow)

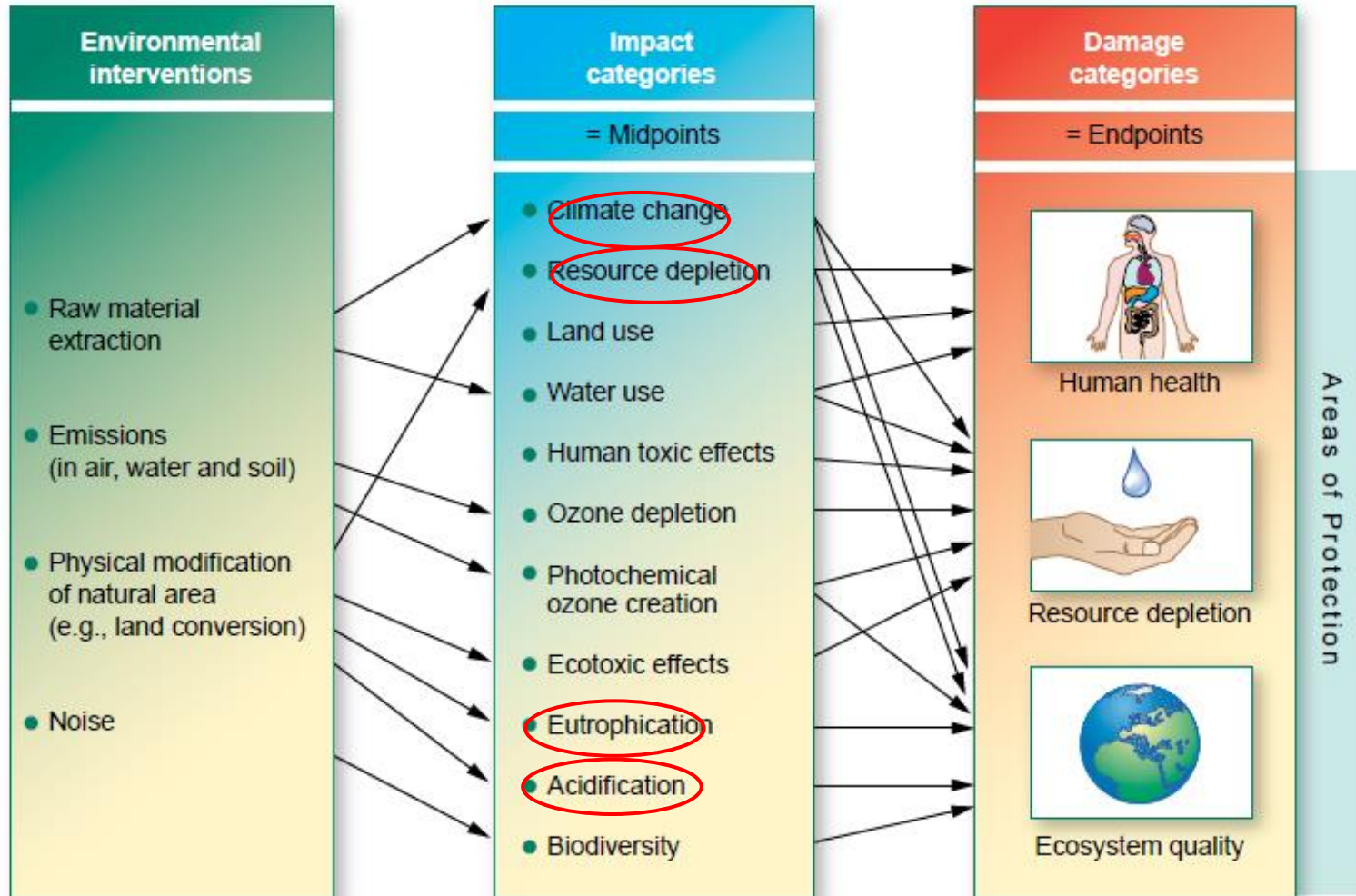
Phase 3- Impact assessment

- Classification
- Characterisation
- Normalisation, aggregation, weighting – optional

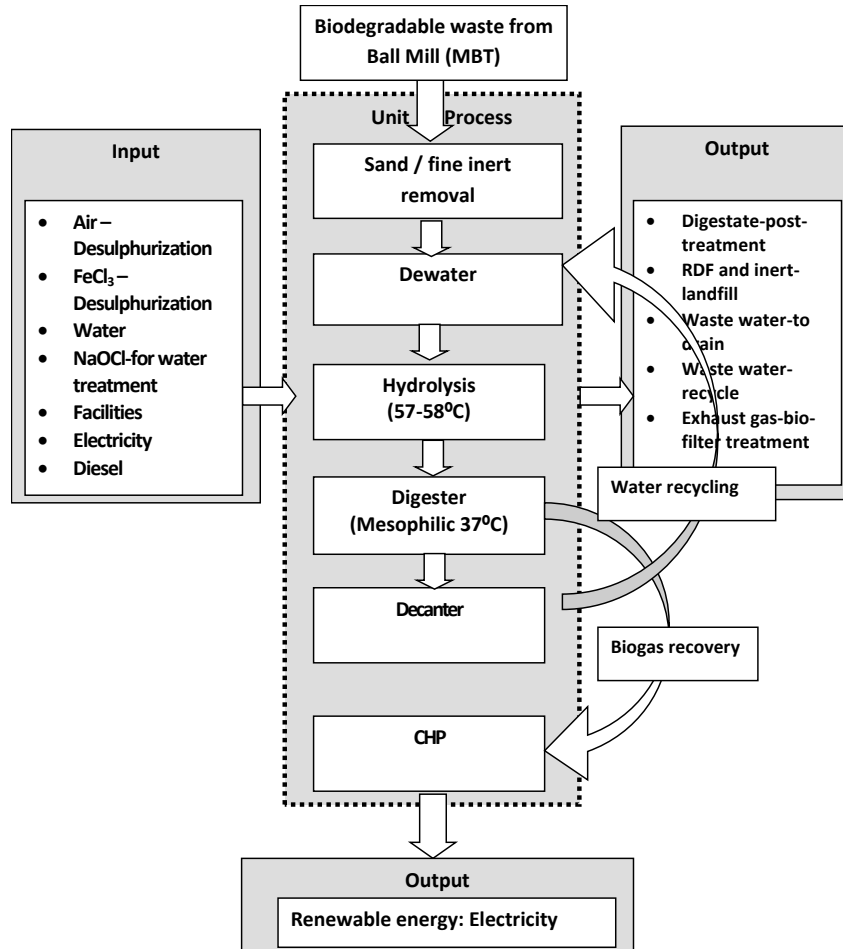
Phase 4 - LCA interpretation

- ‘Hotspot’ analysis
- *LCA comparison*
- Data quality analysis
- Other concerns (time horizon etc.)

Environmental assessment - midpoint vs. endpoint



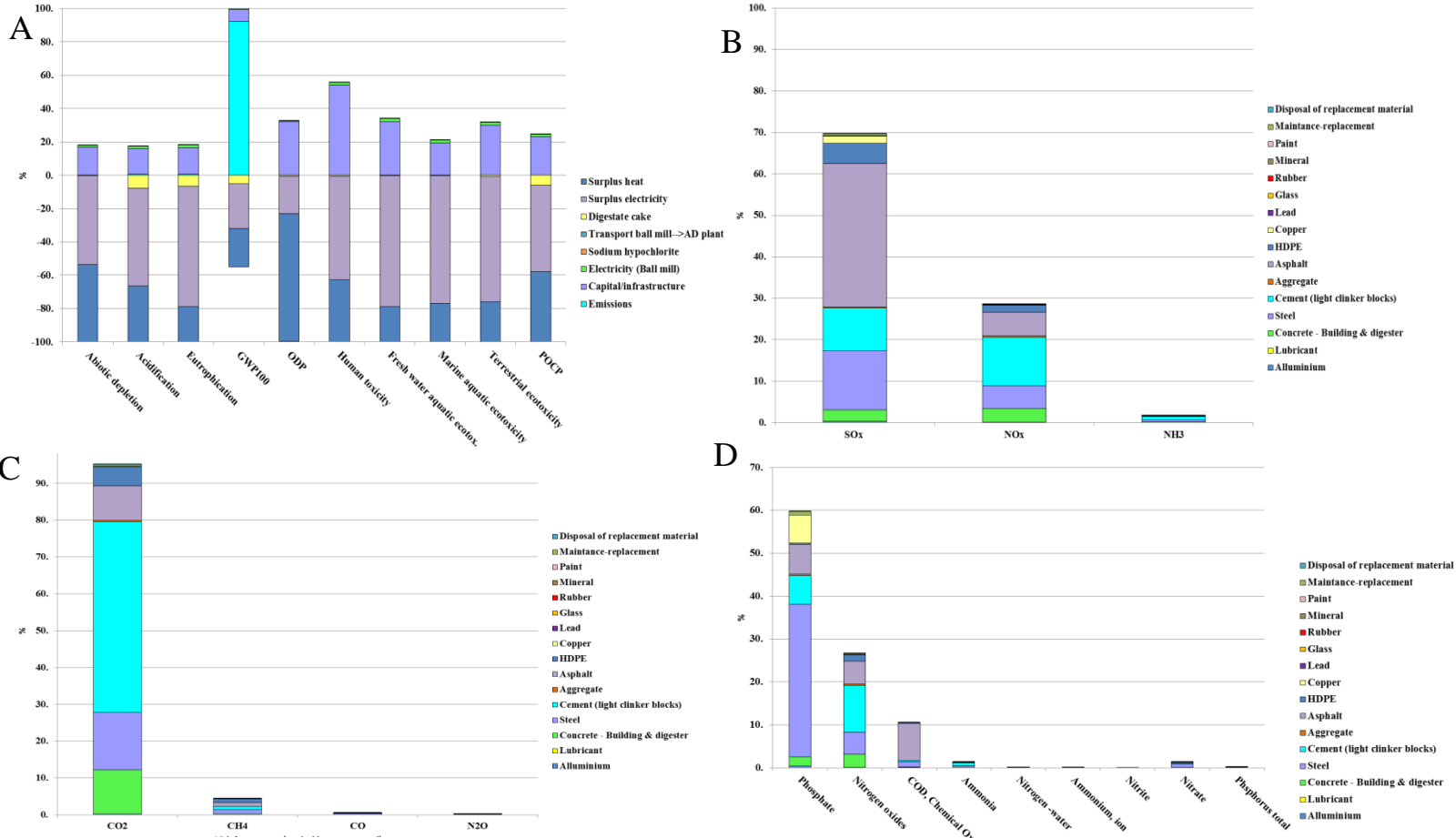
An example – How to apply LCA to WWTP



A wet (dry solid less than 15%), continuous-feeding multiple-stage digestion system operated at mesophilic temperature

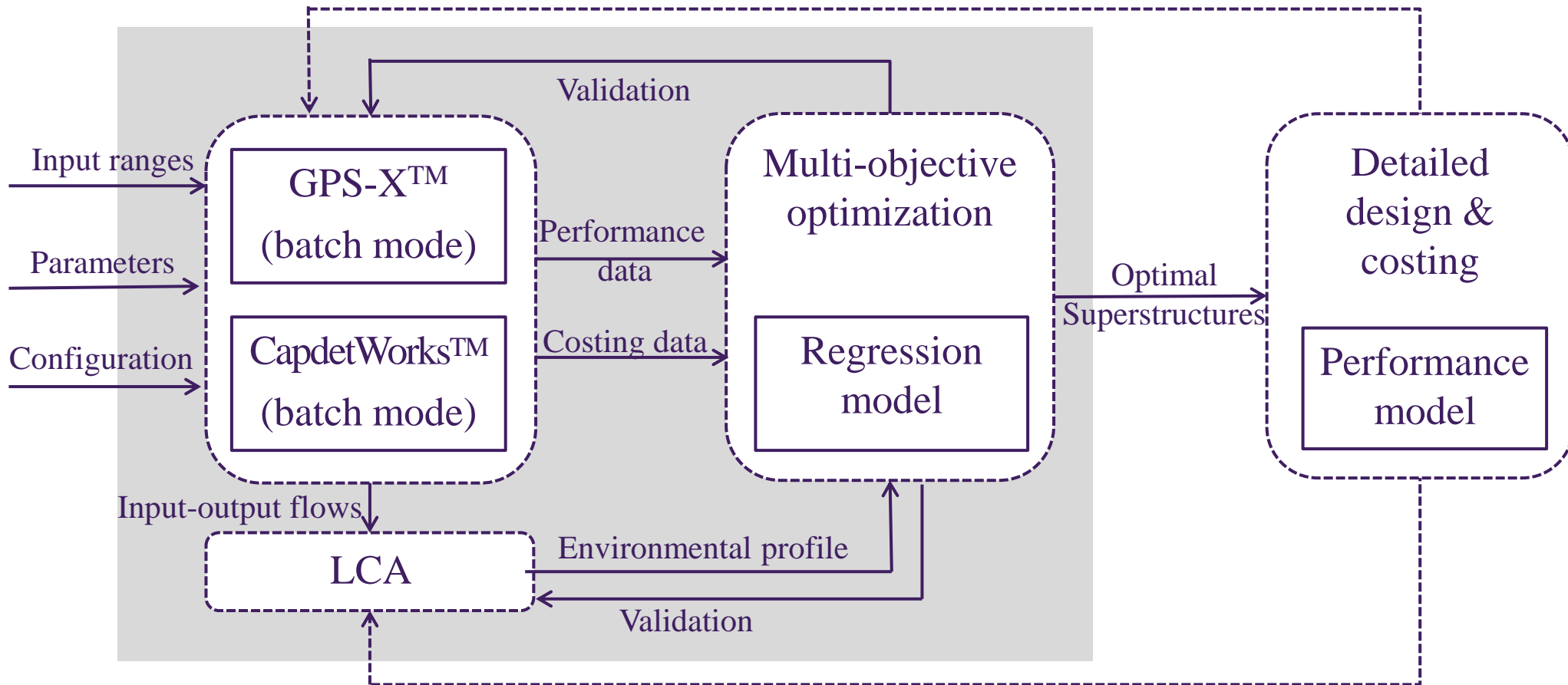
Parameters	Inventory(statistical results not presented)	Data sources
OLR of OFMSW	2.393g COD/L/day	• A UK commercial AD plant three month operational data; experimental results
TSS	50.56±3.74 g /L	
VSS	25.01±3.02g/L	• Waste and Resources Assessment Tool for the Environment (WRATE) model
Electricity for operation	1704.70 kwh/day equivalent to 15.7% of the generated electricity	
Thermal energy for operation	3.37 MJ /kg bio-waste treated	
Makeup water	150 m ³ /day Equivalent to 3.34E-3 kg/kg bio-waste treated	
Internally recycled water	150 m ³ /day	
NaOCl	5.02 E-5 kg/kg bio-waste treated	
Infrastructure	Concrete, steel, cement, HDPE,	
Life span	20 years	
Exported surplus electricity	3.01 MJ /kg bio-waste treated	
Exported heat	5.5 MJ /kg bio-waste treated	
CO₂ emissions	1.63 kg/kg bio-waste treated	
NO_x emissions	3.15 E-5 kg/kg bio-waste treated	
Digestate cake	1.12 E-1 kg/kg bio-waste treated	

An example - LCA 'hotspots' in WWT system



A: Characterized LCIA profiles for AD treatment of bio-waste; **B:** Acidifying gas profiles for AD infrastructure; **C:** GHG profiles for AD infrastructure; **D:** Precursors of eutrophication caused by AD infrastructure. (unit: per kg biowaste treated; method: CML 2 baseline 2000)

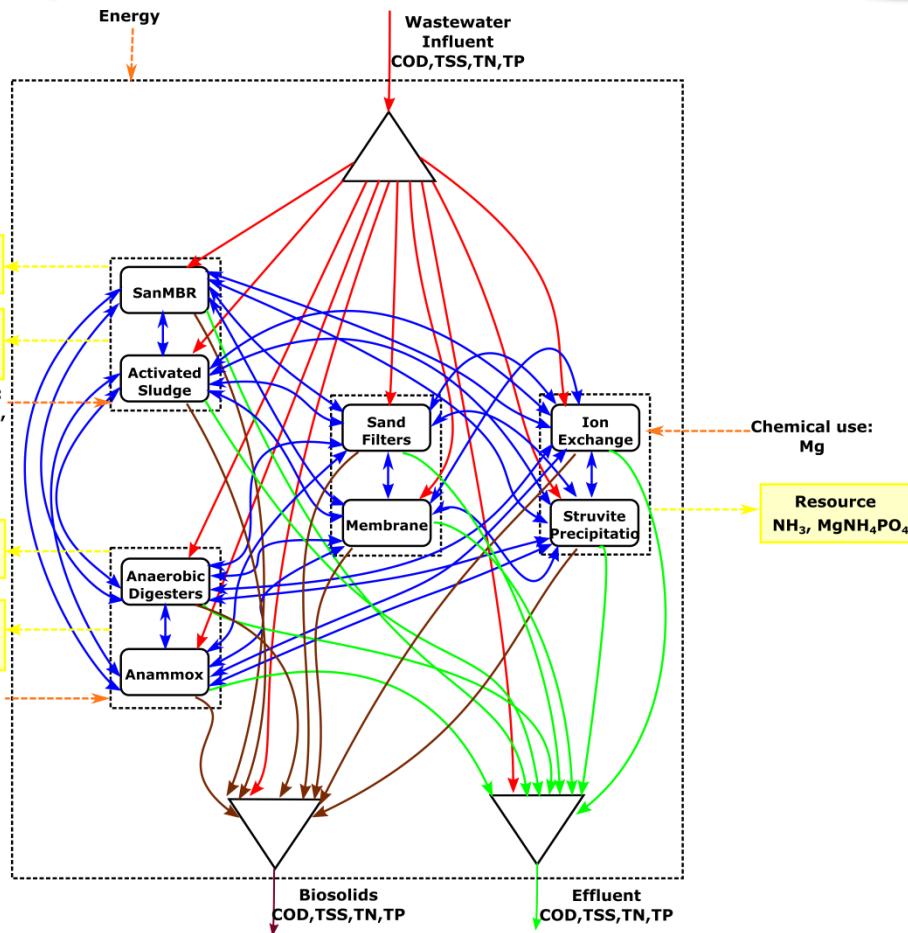
Integration of LCA into WWTP Synthesis



Superstructure modelling and optimization

Superstructure

Synthesis problem



Given:

- A set of waste water streams
- A set of water sinks and specification
- A set of treatment & separation units

Determine optimal systems

- Units & interconnections
- Flows and composition

Multi-objective optimization

- Maximize net present value (NPV)
- Minimize environmental impacts for each performance indicator kpi (EI_{kpi})

$$NPV = \sum_{yr=1}^{lifetime} \frac{SALES - OPEX}{(1 + RATE_{discount})^{yr}} - CAPEX$$

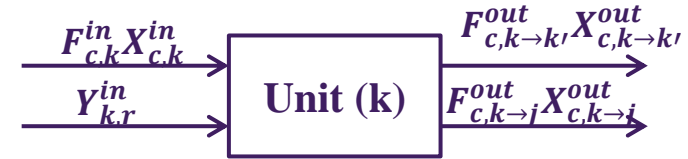
$$EI_{kpi} = \sum_k \alpha_k \left(\sum_c EI_{f,c,kpi} X_{k \rightarrow j,c}^{out} F_{k \rightarrow j,c}^{out} + \sum_r EI_{f,r,kpi} Y_{k,r}^{in} \right)$$

(Puchongkawarin *et al.*, 2015)

Superstructure modelling and optimization – unit models

Material balance –

$$F_{c,k}^{in} X_{c,k}^{in} (1 - \rho_{k,c}) = \sum_{k'} F_{c,k \rightarrow k'}^{out} X_{c,k \rightarrow k'}^{out} + \sum_j F_{c,k \rightarrow j}^{out} X_{c,k \rightarrow j}^{out}$$



c = compounds
 r = resources (energy, infrastructure)
 $\rho_{k,c}$ = removal efficiency for c in unit k

Treatment / separation units

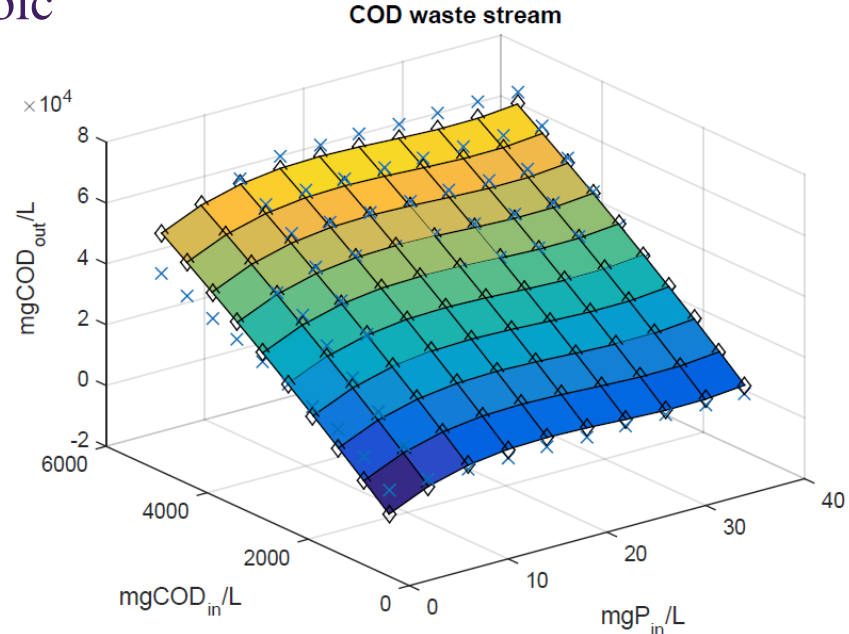
- State-of-the-art wastewater models e.g. ADM1, ASM1-3 or Mantis1-3
- To derive regression models (linear, quadratic, cubic)

$$X_{k,c}^{out} = f(X_{COD}^{in}, X_N^{in}, X_P^{in})$$

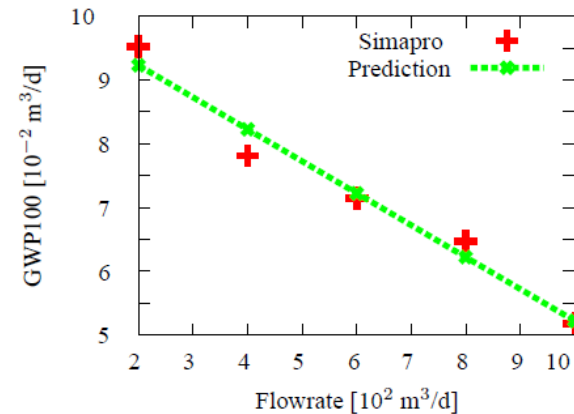
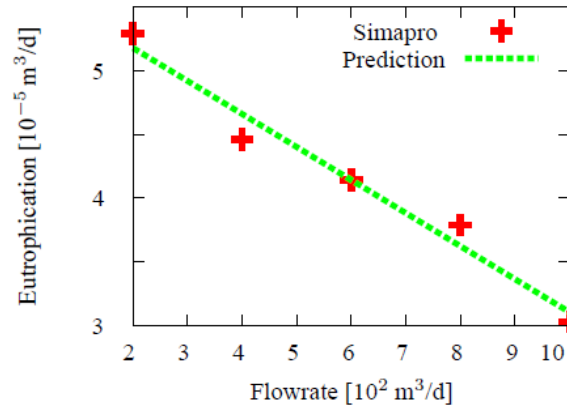
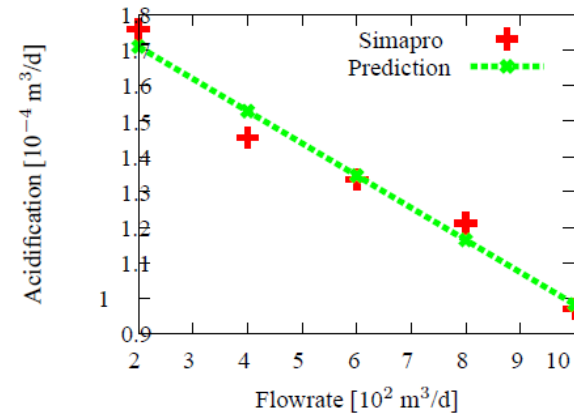
Costing - CAPEX, OPEX

- To derive regression models

cubic



LCIA profiles - operational & capital environmental impacts



Impact categories	UK electricity production mix	Grid electricity medium voltage	Grid electricity high voltage
Acidification (kg SO ₂ eq/kwh)	2.12E-03	2.18E-03	2.14E-03
Eutrophication (kg PO ₄ ³⁻ Eq/kwh)	7.34E-04	7.64E-04	7.43E-04
GWP100 (kg CO ₂ eq/kwh)	4.70E-01	4.87E-01	4.77E-01

Emissions	Factor
GWP100 (kg CO₂ eq/kg)	
CO ₂	1
CH ₄	25
N ₂ O	298
Acidification (kg SO₂ eq/kg)	
NH ₃	1.6
SO ₂	1.2
SO _x	1.2
NO ₂	0.5
NO _x	0.5
Eutrophication (kg PO₄³⁻ Eq/kg)	
NH ₃	0.35
NH ₄ ⁺	0.33
NO ₃ ⁻	0.1
NO ₂ ⁻	0.1
Total N	0.42
PO ₄ ³⁻	1
Total P	3.6
COD	0.022

(Source: Digest of UK energy statistics , 2014)

(Method: CML 2 baseline 2000)

Case study

Case study : Definition

Municipal Wastewater effluent

Total COD	Soluble COD	TSS	VSS	VFA
569 mg/L	129 mg/L	259 mg/L	231 mg/L	10 mg/L
Total N	Ammonia	Total P	Phosphate	Alkalinity
51.6 mg/L	38 mg/L	7.6 mg/L	4.1 mg/L	253 mgCaCO₃/L

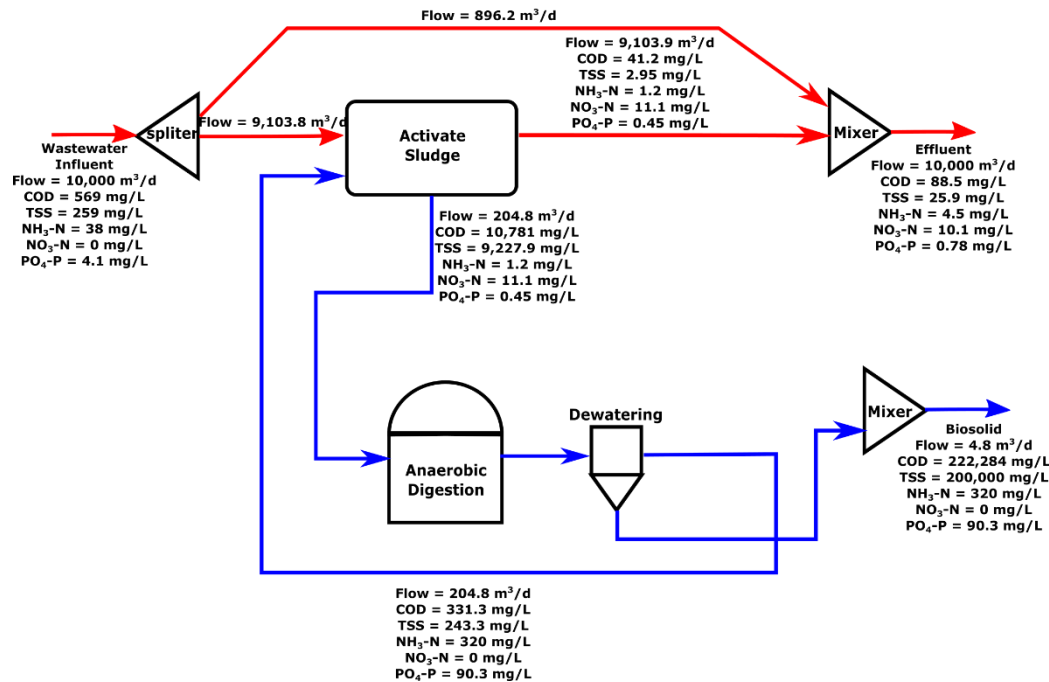
Maximum discharge regulations (EU Directive 91/271/ECC on Urban Wastewater Treatment)

	Max. Concentration	Min. abatement
Total COD	< 143 mg/L	TCOD > 75 %
TSS	< 25.9 mg/L	TSS > 90 %
Ammonia	< 7.6 mg/L	TN > 80 %
Nitrate	< 10.3 mg/L	
Phosphates	< 0.82 mg/L	TP > 80 %

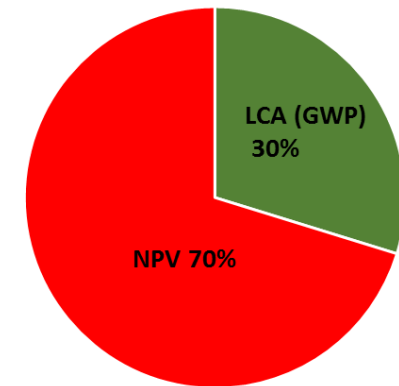
Objective: Maximize NPV– LCA (GWP) over 20 years

Case study – superstructure optimization results

Case 1 – Optimal superstructure



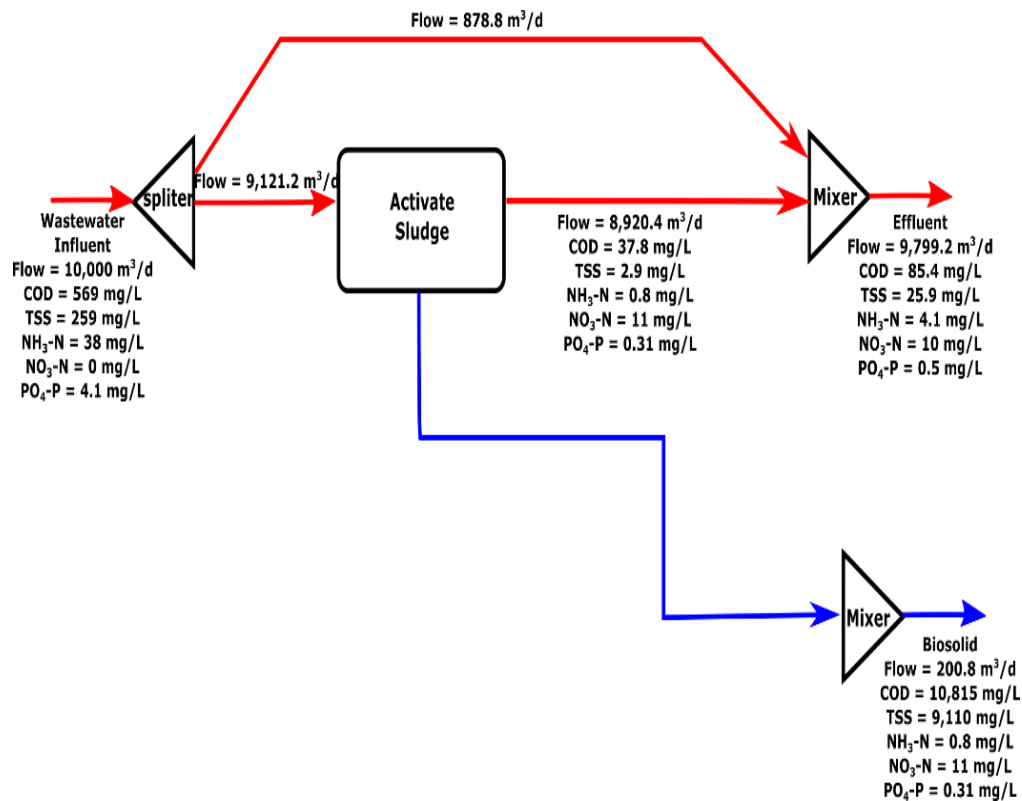
Objective function : -13 M€



- Bottleneck – abatement of TSS
- GWP objectives mostly driven by operation of activated sludge (~80% N₂O/CO₂)
- Beneficial effects by anaerobic digestion (both NPV and GWP due to energy recovery)

Case study – superstructure optimization results

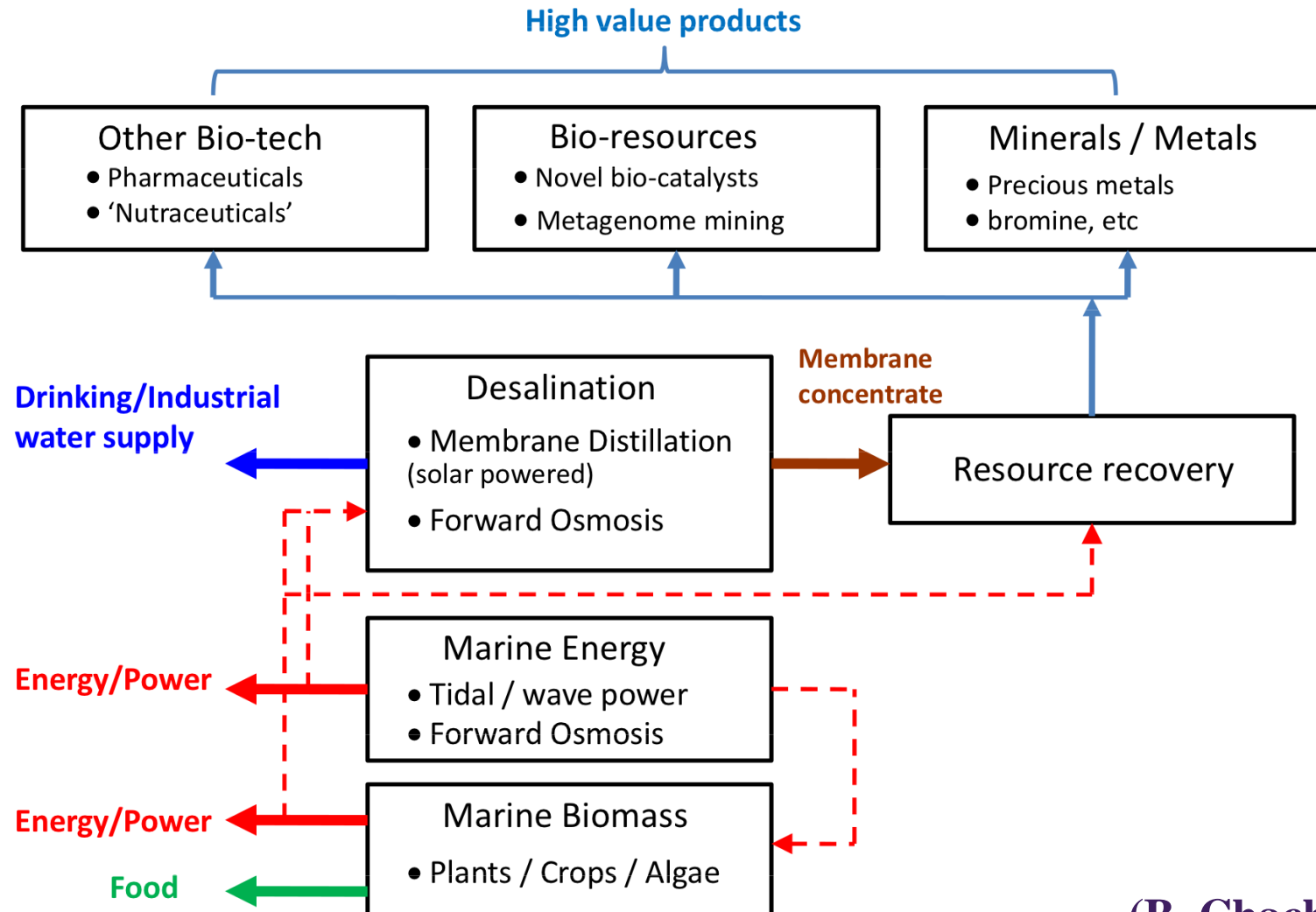
Case 2 – No anaerobic digestion (energy recovery)



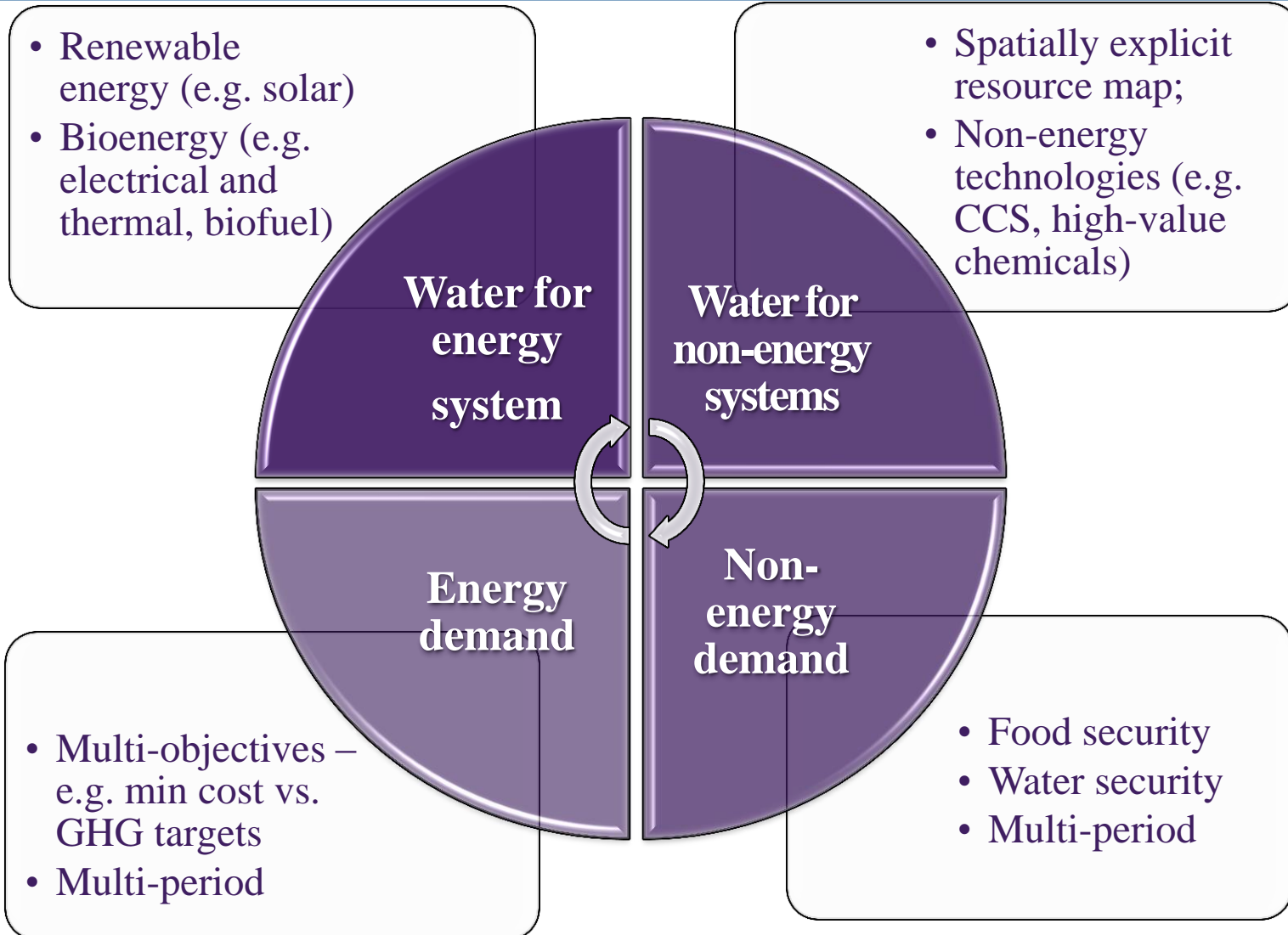
Objective function : -61 M£

- Case 2 – No contribution from anaerobic digestion and low objective function is driven by higher landfill cost
- Minimal abatement in TSS appears to be bottle neck

Integrated marine resource recovery



Potential collaboration



References

- ❑ Mehta CM, Khunjar WO, Nguyen V, Tait S, Batstone DJ. 2015. Technologies to Recover Nutrients from Waste Streams: A Critical Review. *Critical Reviews in Environmental Science and Technology* 45(4): 385-427.
- ❑ Chachuat B. 2012. Environmental Systems Engineering - Overview of Research Activities. Presented at CPSE Industrial Consortium Meeting
- ❑ Puchongkawarin C, Gomez-Mont C, Stuckey DC, Chachuat B. 2015 Optimization-based methodology for the development of wastewater facilities for energy and nutrient recovery. *Chemosphere* doi:10.1016/j.chemosphere.2014.08.061
- ❑ Puchongkawarin C, Vaupel Y, Guo M, Stuckey D, Chachuat B, 2015. Incorporation of Life Cycle Assessment for the Synthesis of Wastewater Treatment Plants: A Case Study (under preparation).
- ❑ Sutton PM, Melcer H, Schraa OJ, Togna AP. 2011. Treating municipal wastewater with the goal of resource recovery. *Water Science and Technology* 63(1): 25-31.
- ❑ UNEP/SETAC Life Cycle Initiative 2011. Towards a Life Cycle Sustainability Assessment.
- ❑ ISO 2006. Environmental management —Life cycle assessment —Principles and framework. British Standards Institution.
- ❑ Guo M, Stuckey DC, Murphy RJ. 2013. Is it possible to develop biopolymer production systems independent of fossil fuels? Case study in energy profiling of PHBV. *Green Chemistry* 15(3): 706-717.

Acknowledgements

- Support from the Centre of Process Systems Engineering, the Department of Chemical Engineering at Imperial College London
- Water & Energy Workshop
- B. Chachuat gratefully acknowledges financial support by ERC career integration Grant PCIG09-GA-2011-293953
- C. Puchongkawarin is grateful to the Royal Thai Government Scholarship Programme for financial support
- Y. Vaupel would like to acknowledge ERASUMS+ for financial support
- M. Guo wish to acknowledge ESPRC for financial support for the SUPERGEN Bioenergy Challenge Project ‘Bioenergy Value Chains – whole systems analysis and optimisation’ and all project partners

Thanks for your attention!